



Material - CSN GX 3 CrNi 13 4

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - CSN GX 3 CrNi 13 4 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	1.000 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	12.000 - 13.500		
Molybdenum	Mo %	0.700 max.		
Nickel	Ni %	3.500 - 5.000		-
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.800 max.	Tensile Strength in Mpa	700 - 900
Iron	Fe %	Balance	Yield Strength in Mpa	500 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	50 J @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
EN 10213 GX3CrNi13-4	BS	British	Plate, Tubes and Forging		
GX3CrNi13-4	ISO	International	Casting		
1.6982	ISO	International	Casting		
1.6982	BDS	Bulgaria	Casting		
GX 3 CrNi 13 4	BDS	Bulgaria	Casting		
1.6982	CSN	Czech Republic	Casting		
GX 3 CrNi 13 4	SFS	Finland	Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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